

**AIR PRODUCTS**  
**CHEMICALS GROUP QUALITY ASSURANCE**  
**SALES SPECIFICATION**

<b>MATERIAL NAME (TRADE NAME)</b> DCHA			<b>MATERIAL CODE</b>	
<b>CHEMICAL NAME</b> Dicyclohexylamine			<b>EFFECTIVE DATE</b> 13 September 1995	
<b>SPECIFICATION PROPERTY</b>	<b>SPECIFICATION LIMITS</b>			<b>ANALYTICAL METHOD</b>
	<b>UNIT</b>	<b>MINIMUM</b>	<b>MAXIMUM</b>	
Dicyclohexylamine	Wt %	98.5		89-CM-133
Cyclohexanol	Wt %		0.2	89-CM-133
Cyclohexylamine	Wt %		0.2	89-CM-133
Cyclohexylidene-CHA	Wt %		0.7	89-CM-133
Water	Wt %		0.5	87-CM-019
Color (APHA)	PtCo		30	87-CM-019
Clarity		Clear		87-CM-018
<b>COMMENTS:</b>				