

Hydrogen Plant Support Services, from the Global Leader in Hydrogen Production

Put Air Products hydrogen expertise to work for you



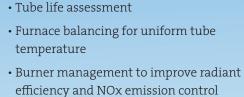
Air Products can add value throughout your hydrogen plant Put our hydrogen expertise to work for you.

Convection section

- Evaluate coils actual performance compared to design
- Optimize coil flow path/layout
- Develop options to debottleneck Induced (ID) Fan
- Determine options to lower pressure drop across coils and improve their performance

released





• Tube temperature monitoring

Furnace

• Mechanical integrity assessment

(inlet/outlet system) CONVECTION SECTION





Sulfur Removal Vessel

Feedstock purification

- Optimize to process a wide variety of SMR feeds (e.g. refinery off-gas, refinery fuel gas, heavy hydrocarbons, liquid feeds, LPG, butane)
- Feed gas impurities testing (e.g. sulfur, chlorides, mercaptans

Overall Hydrogen Plant Services

Pipe Coil

• Reliability and productivity plant assessments

Steam Added

- Complete plant performance test at maximum and minimum production rates
- Fouling and corrosion assessment

- Plant compression system evaluation
- Emergency services/troubleshooting
- Safety audits
- Preventative maintenance programs

No other industrial gas company produces as much hydrogen as Air Products.

PURE

HYDROGEN

Syngas Cooling Train

• Optimize shift reactors

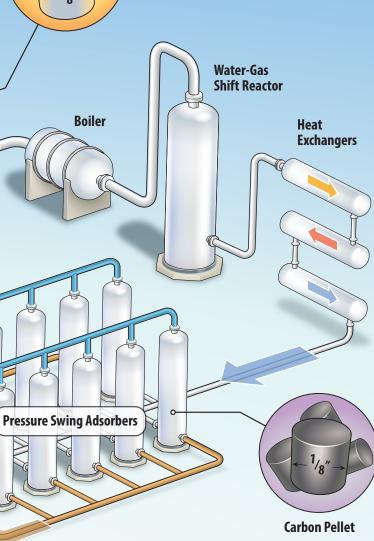
Nickel Ceramic Pellet

Gas Burners

Reformer Tubes

Waste Gas

- Evaluate cooling train exchangers performance
- Optimize PSA feed temperature



Pressure Swing Adsorbers (PSAs)

- Capacity and recovery optimization (cycle time, control system assessment)
- Purge gas composition/flow optimization to reduce oxygen swings in reformer furnace
- · Adsorbent degradation assessment
- On-site adsorbent replacement/ upgrade Advisory Services



Why call Air Products?

- Air Products is the world's leading third party provider of hydrogen.
- We operate over 100 hydrogen plants and have extensive operating experience, over 1500 years.

Chances are, we've experienced and solved the same problems you are having at your plant.

For more information, please contact us at:

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